

INSTALLATION

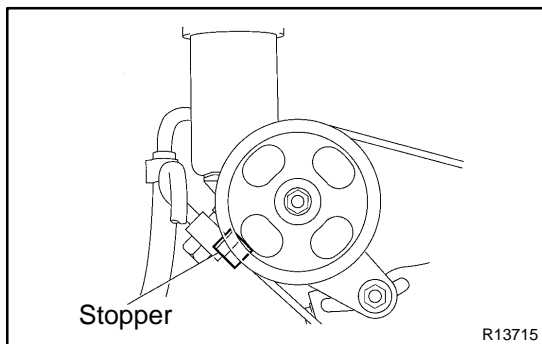
1. INSTALL PS VANE PUMP ASSEMBLY

Install the PS vane pump assembly, temporarily tighten the bolt "A" and nut "B".

2. INSTALL DRIVE BELT

- Tightening the bolt "C", adjust drive belt tension (See page [SR-3](#)).
- Torque the bolt "A" and nut "B".

Torque: 43 N·m (440 kgf·cm, 32 ft·lbf)



3. CONNECT PRESSURE FEED TUBE

- Install a new gasket and the union bolt to the pressure feed tube.
- Connect the pressure feed tube.

HINT:

Make sure the stopper of the pressure feed tube touches the PS vane pump body as shown in the illustration, then install the union bolt.

Torque: 47 N·m (480 kgf·cm, 35 ft·lbf)

4. INSTALL OIL PRESSURE SWITCH

- Install the oil pressure switch to the pressure feed tube.
- Connect the connector.

Torque: 21 N·m (210 kgf·cm, 15 ft·lbf)

NOTICE:

Be careful to prevent oil from being attached to the connector.

5. CONNECT RETURN HOSE

- Connect the return hose.
- Install the clip.

6. INSTALL AIR CLEANER ASSEMBLY

Install the air cleaner assembly with the 3 bolts.

7. BLEED POWER STEERING SYSTEM

(See page [SR-4](#))